

Under Review Notification

Raised By: M. BELLAVANCE

Product #: D412-705-023

Date: 16.02.25

Product Name: OIL COOLER SUPPORT REMOVABLE PANEL KIT

Part Number (D-Part and 9-Digit)	Drawing/Document & Current Affected Revision	"Y" or "N" Required for Each Part							Reserved ECN Log Number	Instructions Relevant to Each Part
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	IPP Under Review	Product Specifications Under Review		
D412-705-023	IIN-D412-705 REV. E	N	Y	N	N	N	Y	N	16-530	See below.

Description of Issue:
 Need to add qty(2) MS21051-L3K to all D412-705-023 kits that will be shipping to Bell Mirabel for compatibility with CCG Bell 412 EPi. Eng sign off required.

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3-3A	BOLT
		3					AN3-4A	BOLT
						30	AN960J10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

Change to 4

• COPYRIGHT © 2004 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 13.10.07

Under Review Notification

Raised By: M. Bellavance

Product #: D412-705-015

Date: 16.05.09

Product Name: DRIVESHAFT TUNNEL MOOIFICATION KIT

Part Number (D-Part and 9-Digit)	Drawing/Document & Current Affected Revision	"Y" or "N" Required for Each Part							Reserved ECM Log Number	Instructions Relevant to Each Part
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	PP Under Review	Product Specifications Under Review		
D412-705-015	IIN-D412-705 Rev. E	N	Y	N	N	Y	Y	Y	16-530	See below.
D3256-1	D3256 Rev. B	N	Y	N	N	Y	Y	Y	16-530	See below.
D3256-3	D3256 Rev. B	N	Y	N	N	Y	Y	Y	16-530	See below.

Description of Issue:
 Issues fitting D3256-1/-3 to Bell 412 EPI due to driveshaft tunnel change on this specific model aircraft.

Future Shipments:

- Sales must confirm aircraft model/serial numner at time of quoting.
- D412-705-015 that will not be installed on Bell 412 EPI: OK to ship D412-705-015 in stock as is.
- D412-705-015 that will be installed on Bell 412 EPI: must deviate D3256-1/-3 as per DXFs and markups provided to MFG. This affects kits DART will supply to Bell Helicopter Textron for the Canadian Coast Guard (ref. SO123872).

Distribution: VP Operations Director of Operations Director Quality Assurance Director of Engineering	Chief Engineer Engineering Project Managers Engineering Clerk Customer Support Manager	Production Engineers Planning Manager Program Manager Technical Support	Purchasing Manager
--------------------------------------------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------	--------------------